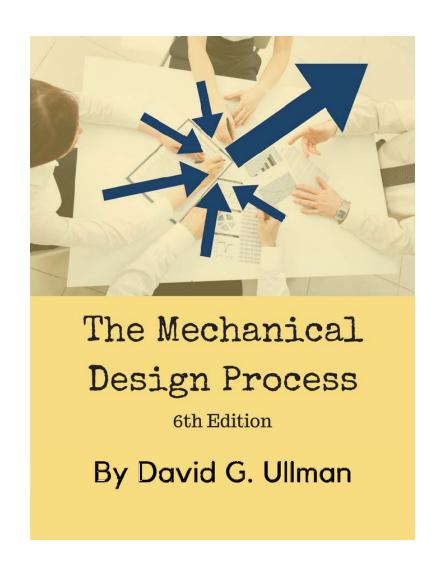
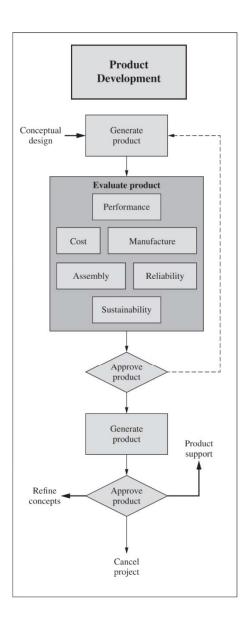
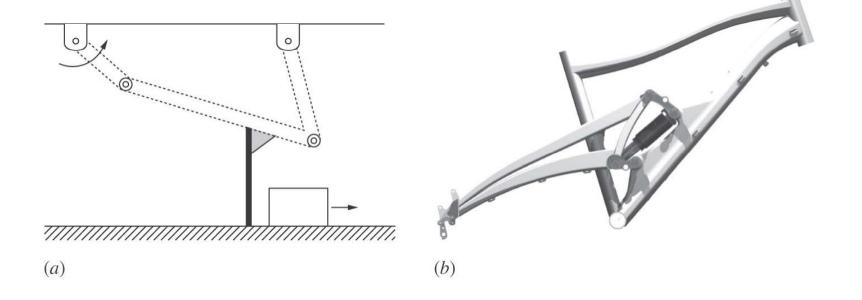
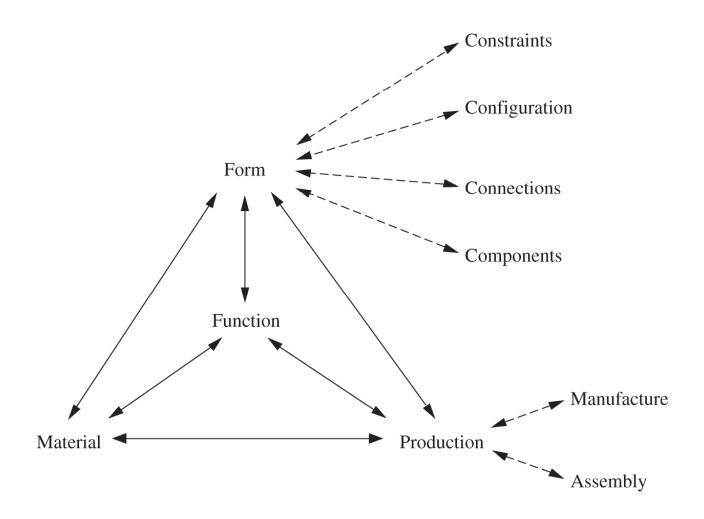
Product Generation

Chapter 9







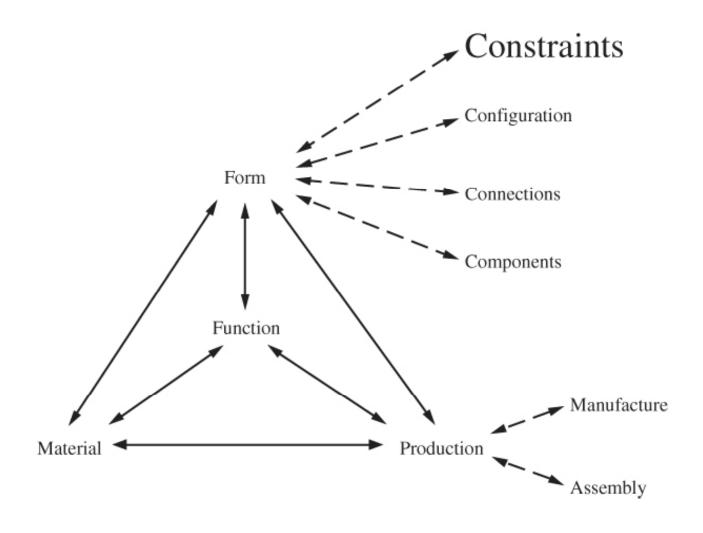


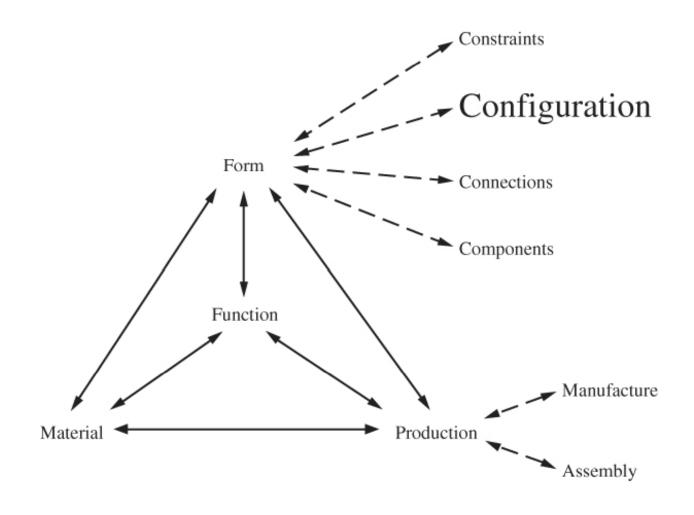
Bill of Materials

Product: Everlast Date: 03/03/14

Assembly: Shock Assy

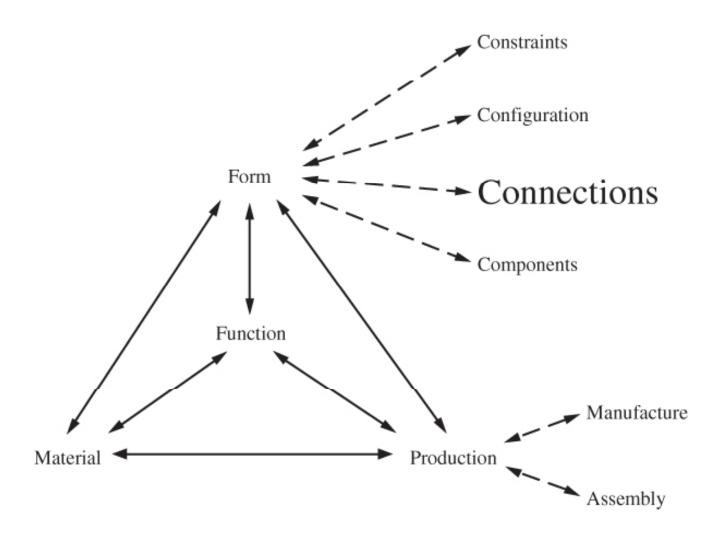
Item #	Part #	Qty	Name		Material	Source		
1	63172-2	1	Outer tube		1018 carbon steel	Coyote Steel		
2	94563-1	1	Roller bearing			Bearings Inc.		
3								
4								
9	74324-2	3	Shaft		304 stainless steel	Coyote Steel		
10	44333-8	1	Link rubber		Urethane	Reed Rubber		
Team member: Bob					Prepared by: Jan			
Team member: Jan					Checked by: Bob			
Team member:					Approved by: Dr. Roberts			
Team member:						Page 1/4		
The Mechanical Design Process					Designed by Professor David G. Ullman			
Copyright 2014, David Ullman					Form# 23.0			

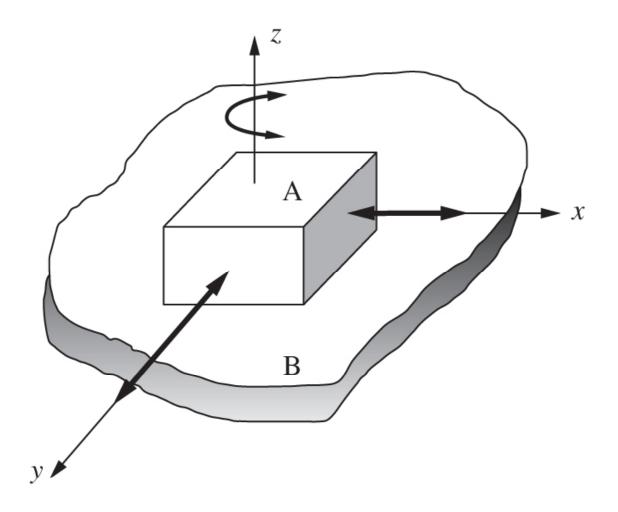


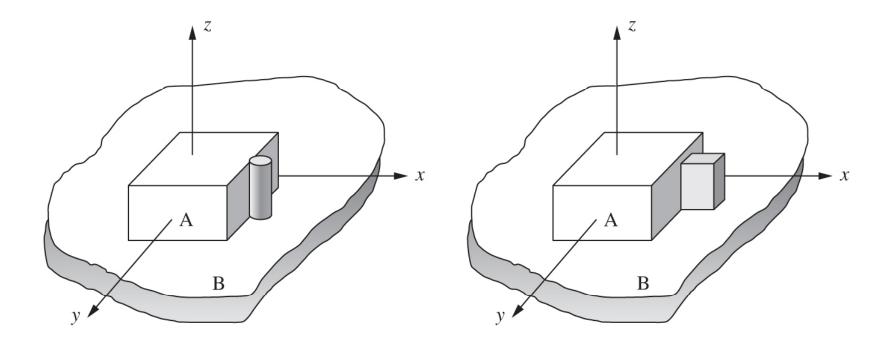


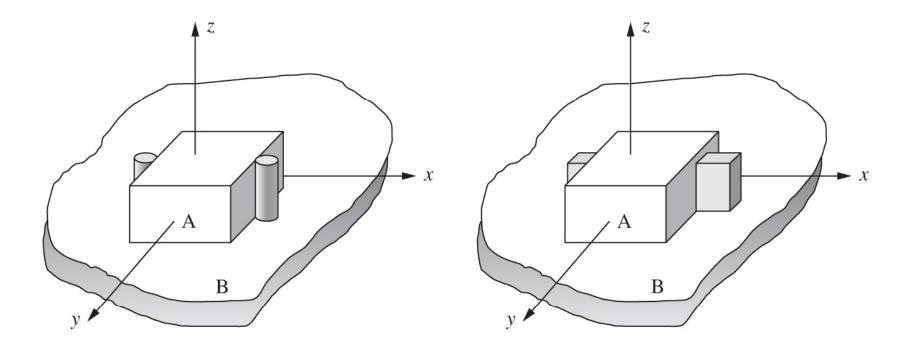


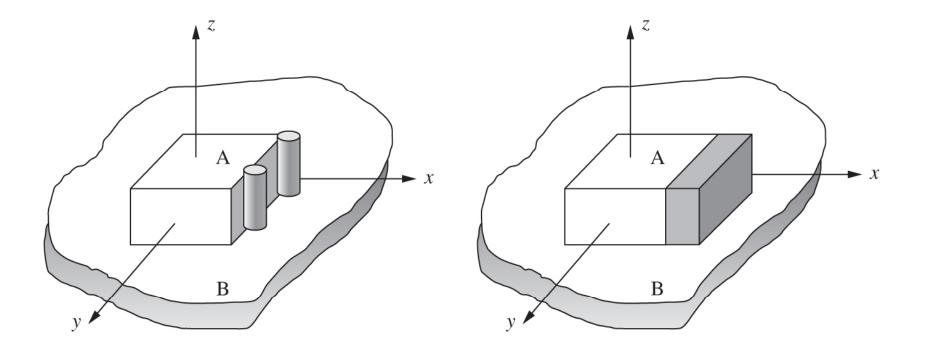
NASA

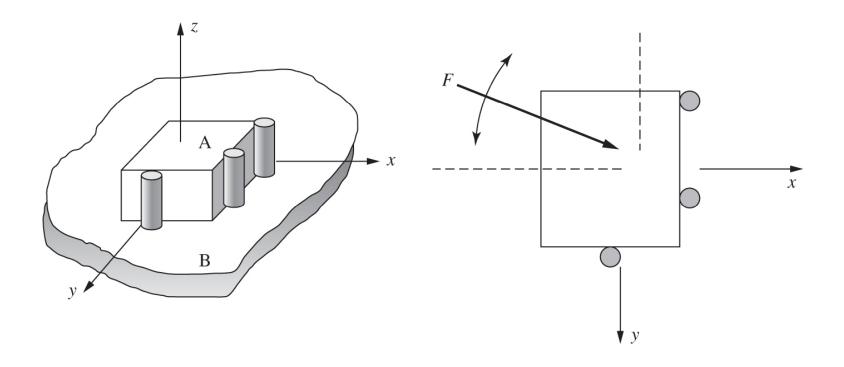


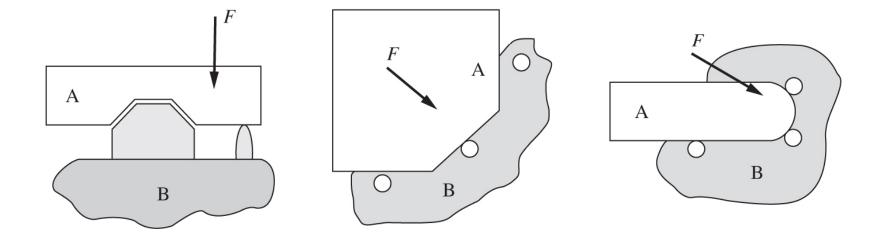


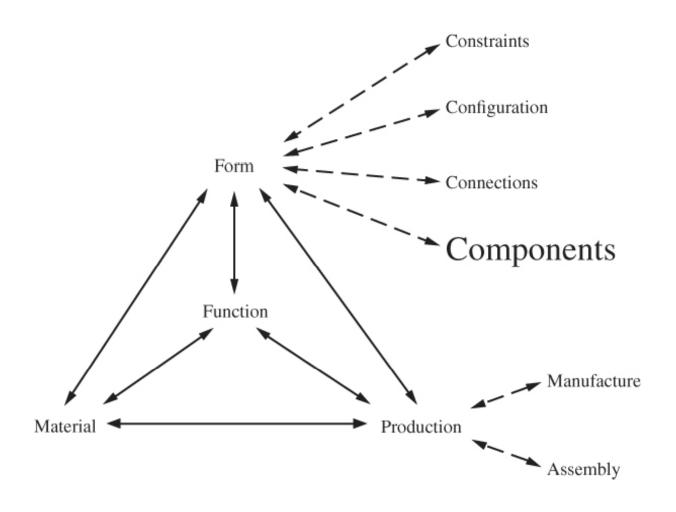


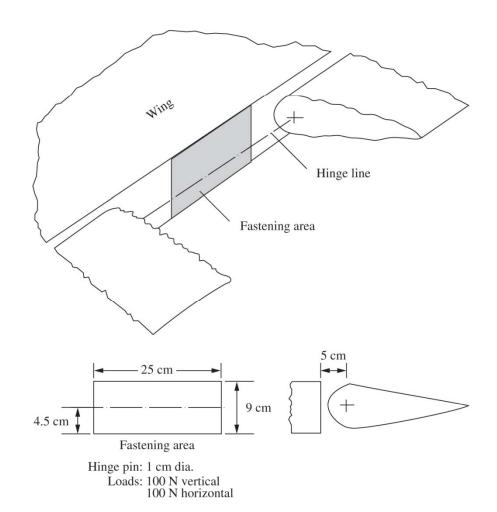


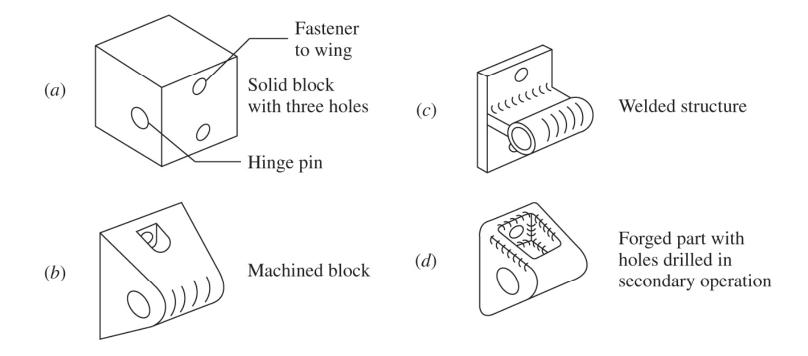


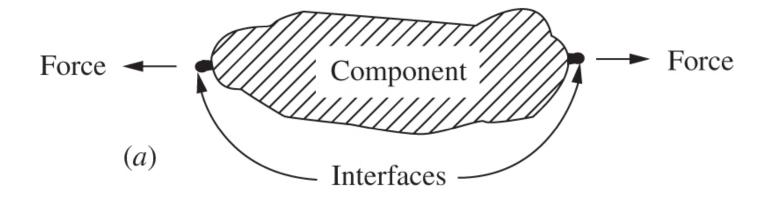


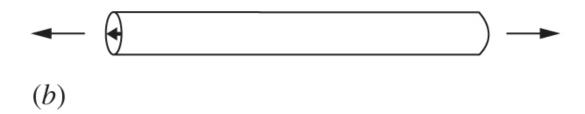


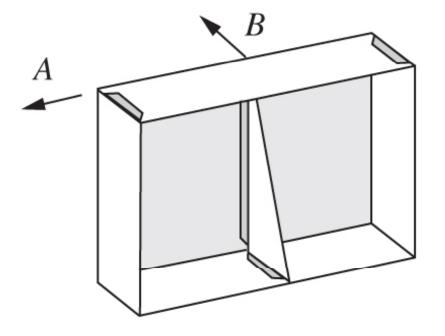


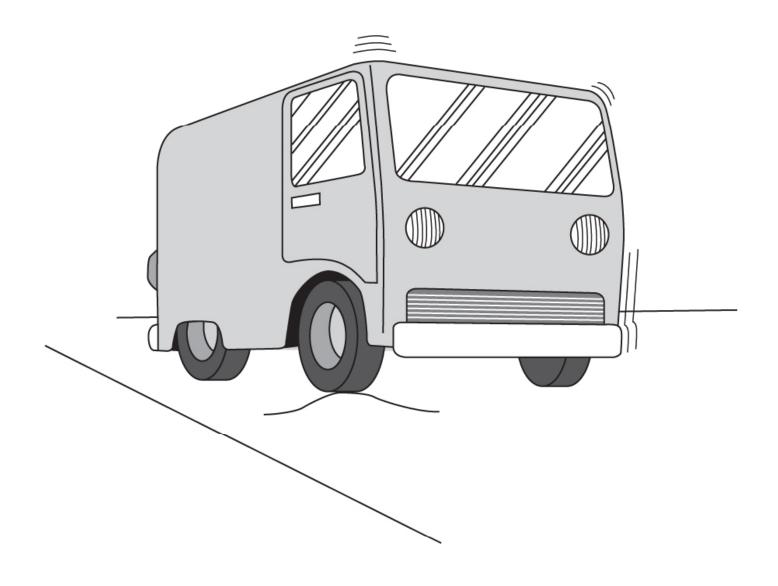


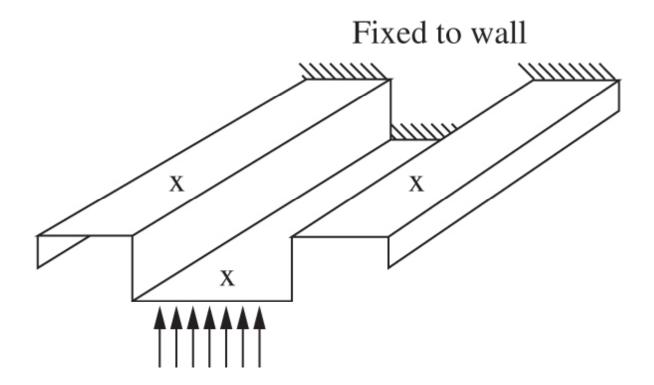


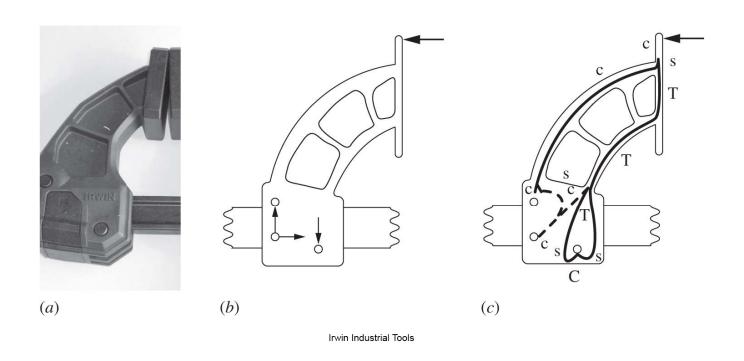


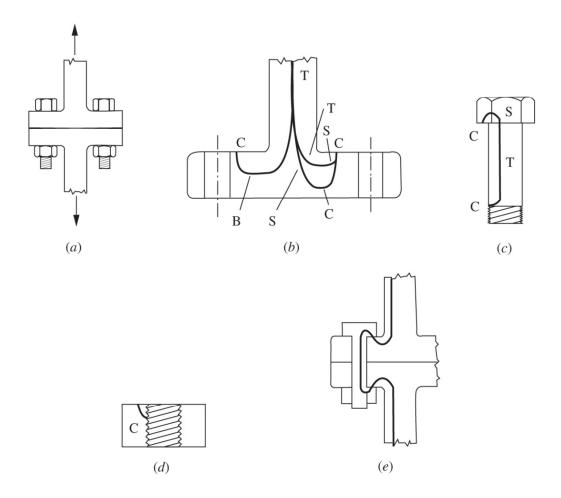


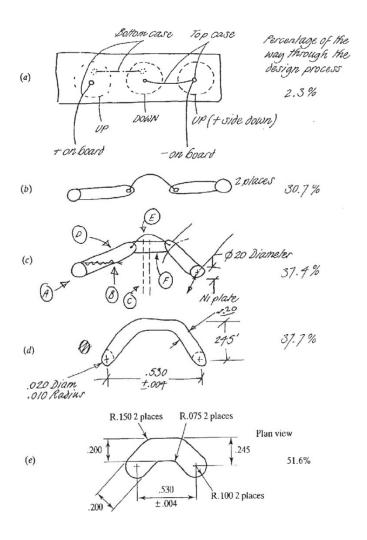


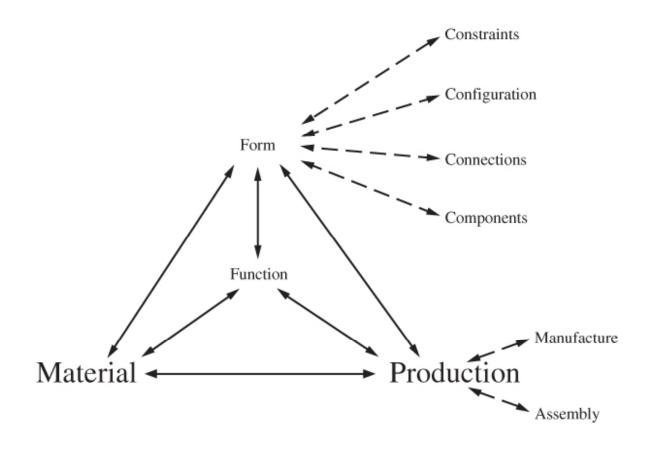












Make/Buy or Vendor Selection

Decision to be made: Make or buy

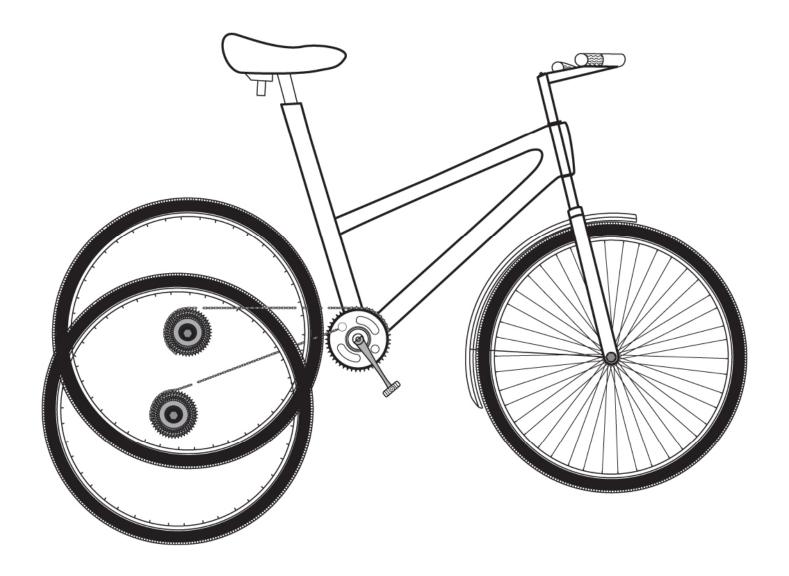
Date: 09/23/14

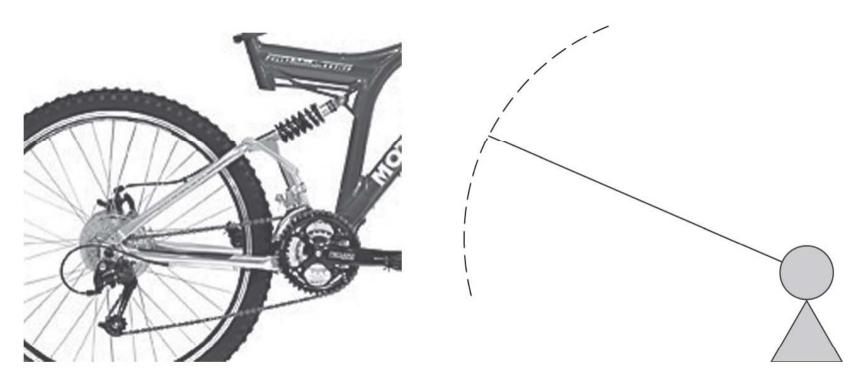
Product: Part 234-4B in Espiral

Criterion	Wt.	Make	Vendor 1 Allied	Vendor 2 Barns	Vendor 3 Crane
Low development cost	5	2	3	2	4
Low product cost	22	4	2	3	4
High product life cost stability	2	5	3	4	4
Low development lead time	7	3	2	4	2
Low order lead time	11	3	2	5	1
High product quality	14	2	3	3	2
Good product support	6	1	4	2	3
Easy to change product	8	3	5	5	4
Strong IP control	18	4	2	4	2
Good control of order volumes	5	4	1	2	4
Good control of supply chain	2	4	4	2	2
Total		35	31	36	32
Weighted	3.2	2.56	3.47	2.79	

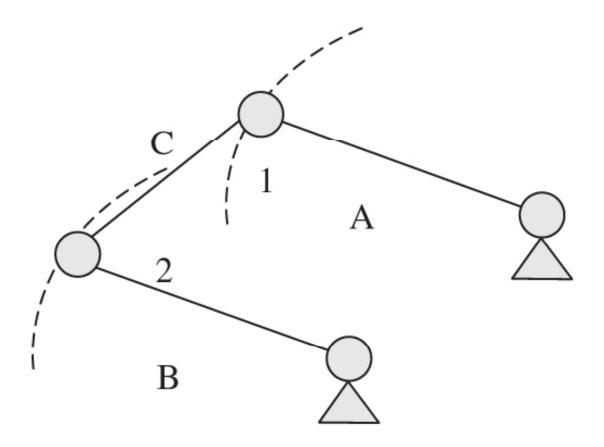
Rationale: Choose Barns as it is significantly better than the others in weighted total and has no great weakness.

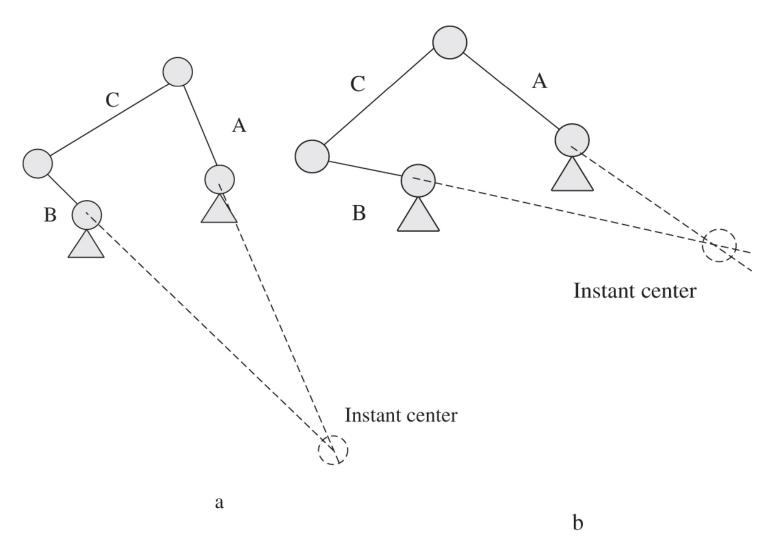
Team member: Bob		Prepared by: Ivin			
Tear	m member: Alvin	Checked by: Becky-Sue			
Tear	m member: Becky-Sue	Approved by: Fredrick			
Tear	m member:				
The	Mechanical Design Process	Designed by Professor David G. Ullman			
Cop	yright 2014, David Ullman	Form # 20.0			

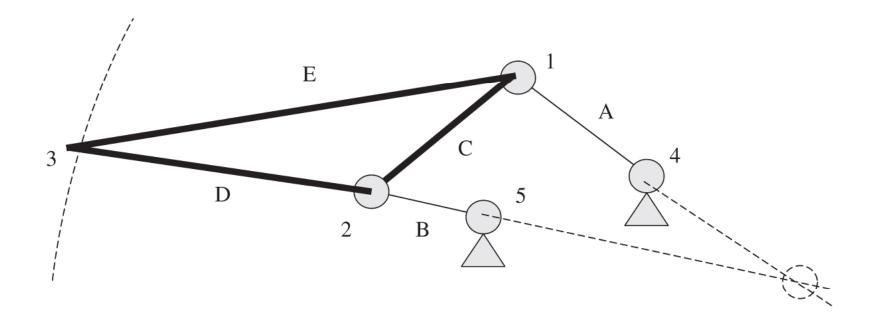


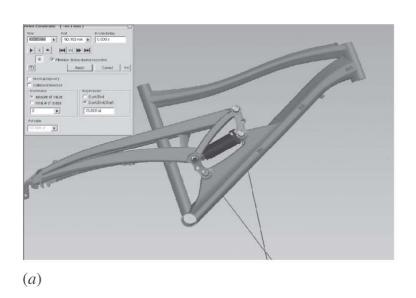


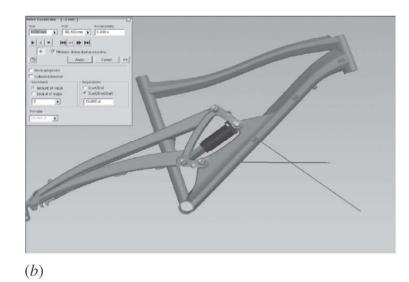
Marin Bicycles

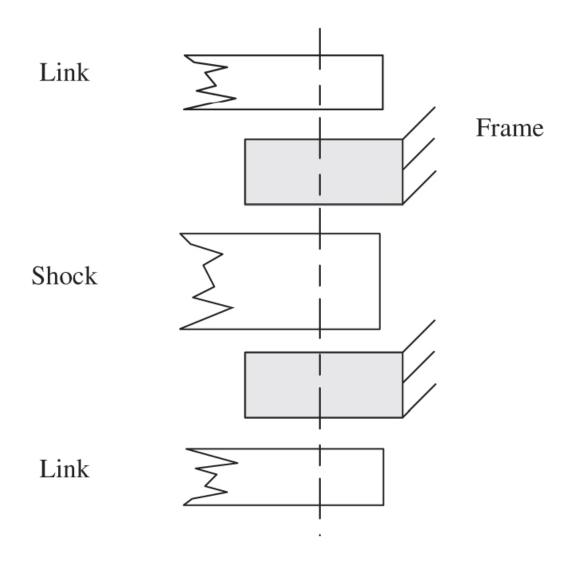


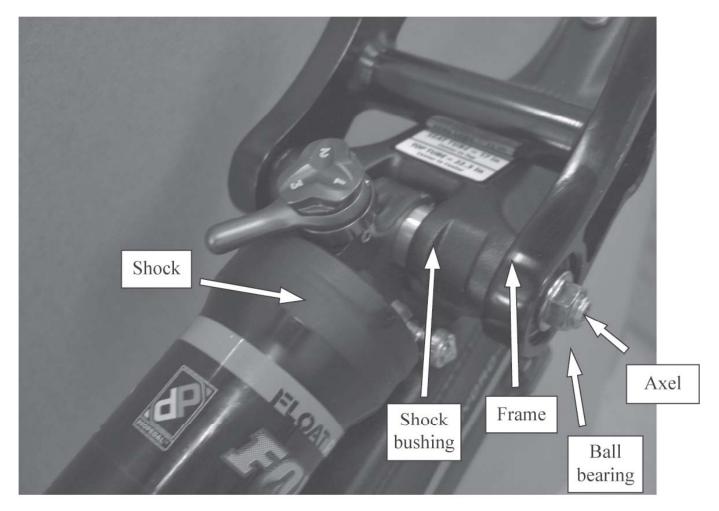












David Ullman





Marin Bicycles